



Dart Aerospace Ltd.
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D2365**Job Sheet 185520****Part No:** D2365**Job Qty:** 6 ea**Part Name:** Wearplate Pip Pin**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 10/29/18**Job Tracking No:****Due Date:** 11/9/18**Created By:** Jesse White**Type:** Stock**Description:**

Note: DWG REV C IPP Rev A Removed from 9 Digit 05-12-05 JLM (IPP Rev:B Now On Waterjet 08-04-04 JLM
Verified By:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	11/9/18	11/9/18	0.02	0.17	Waterjet - Flow		SL 18/11/02
120	QC	6 pcs	11/9/18	11/9/18	0.00	0.00	QC8		38
130	HandFinish	6 pcs	11/9/18	11/9/18	0.00	0.12	HandFinish1		DR 18/11/06
140	QC	6 pcs	11/9/18	11/9/18	0.00	0.00	QC7		48
150	Small Fab	6 pcs	11/9/18	11/9/18	0.00	0.14	Small Fab		OAS 38
160	QC	6 pcs	11/9/18	11/9/18	0.00	0.00	QC5		OAS 38
170	Packaging	6 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3	51006	6 9-89
180	QC21-SA	6 Ea	11/9/18	11/9/18	0.00	0.00	QC21		NOV 08 2018
Part Op 100 - 1-Cut as per Dwg D2365									
Descriptions: 150 - Install Insert as per Dwg D2365									
DAS 21 9-89 NOV 09 2018									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
FE-832-EF	Pem Insert D3896-FE-832-EF	12 Ea (2 ea)	100-Waterjet - Flow - 1	511 9665
M6061T6S.063	6061-T6 .063 Sheet	.0282 sf (.0047 ea)	150-Small Fab	5092711

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	FE-832-EF	12	66	0
150-Small Fab	M6061T6S.063	0	216	0



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Container No: S124984



Part: D2365

Job No: 185520

Serial No/Batch: S124984

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/06/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wear Plate	1.250Inches $\pm$ 0.010	1.260 1.240	1,251	
2	Wear Plate	1.000Inches $\pm$ 0.010	1.010 0.990	1,007	
3	Wear Plate	0.625Inches $\pm$ 0.010	0.635 0.615	0,626	
4	Wear Plate	0.250Inches $\pm$ 0.010	0.260 0.240	0,249	
5	Wear Plate	0.500Inches $\pm$ 0.010	0.510 0.490	0,500	
6	Wear Plate	0.125Inches $\pm$ 0.010	0.135 0.115	0,125	Radius
7	Wear Plate	0.290Inches + 0.006 - 0.001	0.296 0.289	0,291	Diameter
8	Wear Plate	0.191Inches + 0.006 - 0.001	0.197 0.190	0,191	Diameter

Plex 10/29/18 1:05 PM dart.white.jesse

